

DECLARATION OF PERFORMANCE

Description and determination of product:

Pan Head Self-drilling Screw DIN 7504 N, Zn

Application:

For fastening sheet metal roof coverings, claddings, roof structures. Connection of metal profiles in systems without a need of pre-drilling.

3. Name, registered trade name or registered trademark and contact address:

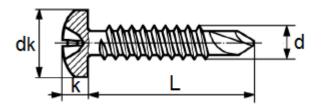
KAM-04 Ltd.

176, Brezovsko Shousse str., 4003 Plovdiv, Bulgaria

Trade mark



- System or systems for assessment and verification of constancy of performance. System 2+
- Declared performance indicators:



Pan Head Self-drilling Screw DIN 7504 N, Zn

Main indicators	Performance indicator				Technical specifications
1. Sizes					
d x L /mm/	d /mm/	dκ/mm/	k/mm/	drive	Sizes by DIN 7504N
3.5 x L	3.35 - 3.53	6.54 - 6.90	2.35 -2.60	PH 2	
3.9 x L	3.73 – 3.91	7.14 – 7.50	2.55 -2.80	PH 2	
4.2 x L	4.04 – 4.22	7.84 – 8.20	2.75 – 3.05	PH 2	
4.8 x L	4.62 – 4.80	9.14 – 9.50	3.25 – 3.55	PH 2	
5.5 x L	5.28 - 5.46	10.37 – 10.8	3.65 – 3.95	PH 3	
2. Material	Steel type C1022				
3. Durability	Zinc plated - 3,9÷5,7 μm				ISO 4042:1999

6. The performance of the product identified in p.1 corresponds to the declared performance in p.5

The current Declaration of Performance is issued entirely under the responsibility of the company,

indicated in p.3 on the basis of a declaration of the manufacturer /supplier/.

Date: 16.04.2015 Place: Plovdiv

KAM-04 Ltd:

/ Product Manager /





